

Advancement of enabling micro/nano-fluidics technology for biomedical applications

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NCKU Landmark Project 《A001》

Biomedicine and optoelectronics are among the most potential research fields nowadays. In this landmark project, we have demonstrated several new fabrication techniques applications for the optically-induced dielectrophoresis (ODEP) platform, which combine the knowledge from these two fields. It will open up a new era for microfluidic applications. The cost of the biochips using this technology can be relatively low and no complicated lithography and metal patterning process are needed, implying that a disposable system can be feasible. It is envisioned that the developed system can provide a revolutionary platform for biomedical applications and may provide a user-friendly, flexible, and affordable tool for further biotechnology applications. The important achievement will be summarized as follows.



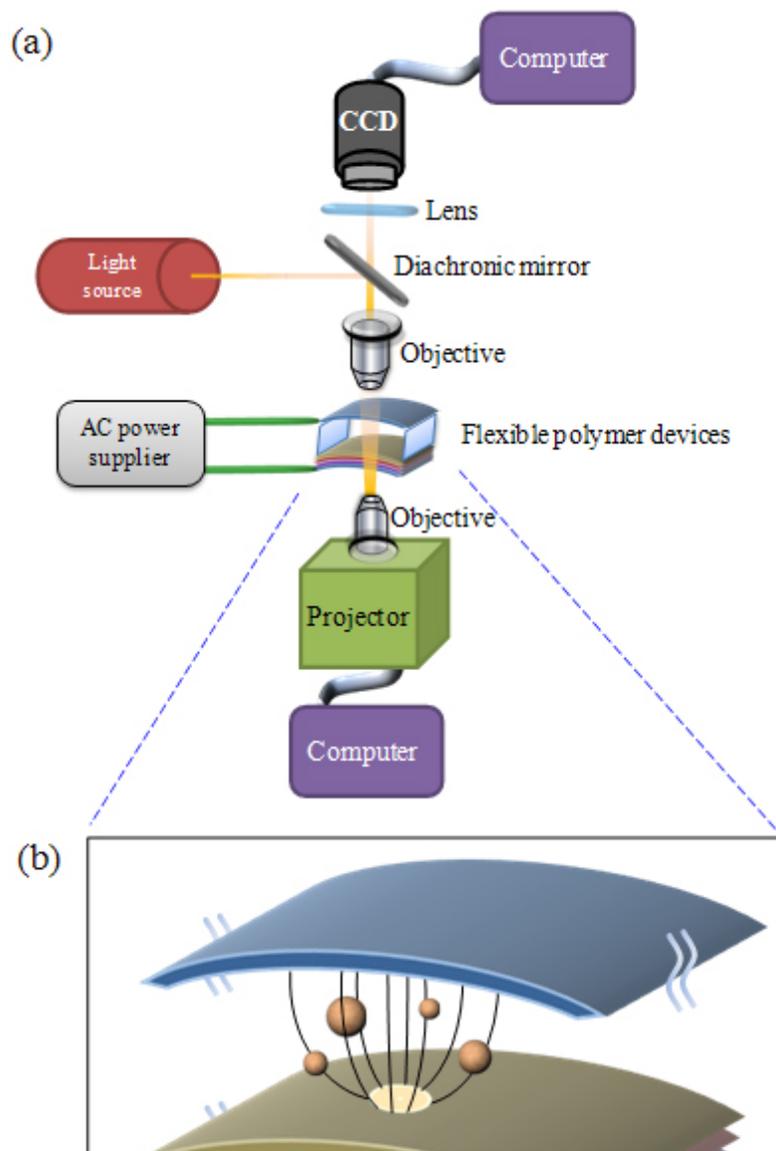
1. Rapid separation and manipulation of micro-particles using optical images on flexible polymer devices

The optically-induced dielectrophoresis (ODEP) platform fabricated on amorphous silicon substrates or thin-film polymer-based glass substrates has been reported as a promising technique for particle/cell manipulation. The complicated fabrication process of micro-electrodes for generating DEP forces can be simplified by using “virtual” electrodes formed by light illumination. However, amorphous silicon is usually fabricated by plasma-enhanced chemical vapor deposition (PECVD), which is usually expensive and high-temperature process. Alternatively, photoconductive polymers can be spin-coated on ITO glass substrates at a low temperature. It also opens up a possibility to extend its applications on a polymer-based flexible substrate. Therefore, this study reports a novel flexible polymer device coated with photoconductive polymers fabricated at a low-temperature for rapid separation of micro-particles with the incorporation of gravity effect. The fabrication process is compatible with the roll-to-roll process such that large-area, flexible polymer substrates can be adopted for this application if necessary.

Figure 1 illustrates the experimental setup and the operation principle of flexible polymer devices. The flexible polymer devices can manipulate micro-particles utilizing non-uniform distribution of an electric field caused by the injected light patterns to induce ODEP forces, thus providing a manipulation force onto the polystyrene beads (Fig. 1(a)). The flexible ODEP device is composed of a donor/acceptor bulk-heterojunction (BHJ) polymer on a flexible ITO-PEN (indium-tin-oxide coated with polyethylene naphthalate) substrate as the light-activated layer (Fig. 1(b)). Regioregular-poly(3-hexylthiophene) (P3HT) combined with [6,6]-phenyl-C61-butyric acid methyl ester (PCBM) were used as a light-activated material for ODEP since the efficient electron transfer of the photo-induced excitons at the donor/acceptor interface can be generated. Hence, non-uniform electric field distribution between the arch-shaped top and the bottom ITO-PEN substrates can be induced when injecting light, such that the separation of micro-particles can be realized by the gravity effect and injected light patterns. Fig. 2 shows the measured maximum drag velocity (v_d) and the calculated induced DEP force (F_{DEP}) on the flexible polymer devices and the solid ITO glass substrates at different applied voltages (V_{pp}). Note that the thickness of the

polymer layer on the ITO glass substrate can be increased from 497 nm to 763 nm by preparing the stirring solution at 40°C, such that the maximum v_d and the F_{DEP} for polystyrene beads ($\varnothing=20\ \mu\text{m}$) can be 445 $\mu\text{m/s}$ and 83.9 pN at 60 V_{PP} and 100 KHz, respectively (Fig. 3). For flexible polymer devices, the maximum v_d and F_{DEP} are measured to be 183 $\mu\text{m/s}$ and 34.6 pN, respectively, which is comparable with one from our previous work on the ITO glass. Fig. 3 also shows the maximum v_d and F_{DEP} on the polystyrene bead for BHJ active layers with different thickness. It is observed that the thicker the film, the higher the F_{DEP} . 150 $\mu\text{m/s}$ and 28.33 pN for v_d and F_{DEP} can be generated when the thickness of the P3HT:PCBM film is 763 nm when operated at 30 V_{PP} and 100 KHz.

Figure 4 show a schematic illustration of the working principle for the separation of micro-beads. A light beam is firstly illuminated across the flexible devices to generate a negative DEP force (Fig. 4(b)), such that the micro-beads ($\varnothing=20.0\mu\text{m}$) can be collected between two virtual electrodes (peak region of the arch-shaped devices, Fig. 4 (c)) while the micro-beads ($\varnothing=40.0\mu\text{m}$) would be rapidly repelled to the other side (valley region of the arch-shaped devices, Fig. 4(d)) under the gravity effect. With this approach, beads with different sizes can be easily separated. Figure 5 shows a series of images indicating the beads can be separated successfully. In summary, we have reported, for the first time, the flexible polymer devices for rapid separation and manipulation of micro-particles utilizing the ODEP technique.



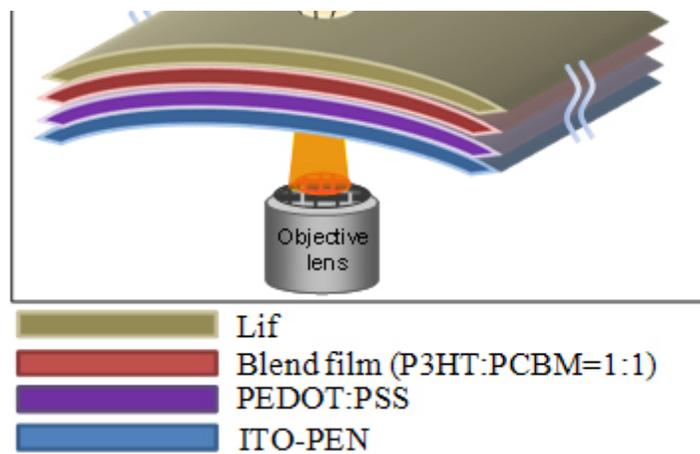


Figure 1: (a) Schematic illustration of the experimental setup. (b) The flexible polymer devices are composed of a sandwiched structure composed of a top flexible substrate (ITO-PEN), a liquid layer containing particles and a bottom flexible substrate coated with a PEDOT: PSS layer, an active layer of P3HT and PCBM and a LiF layer.

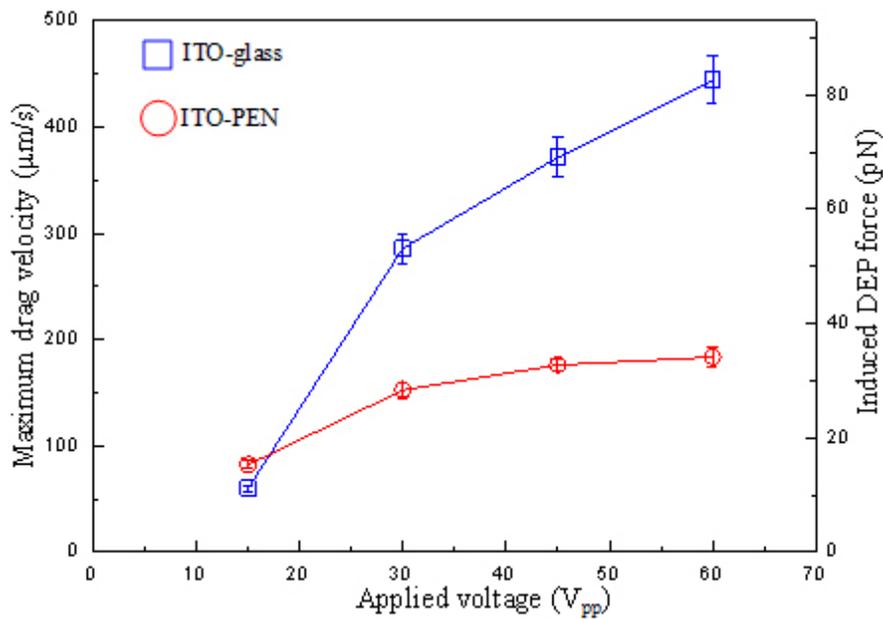


Figure 2: The measured maximum drag velocity (v_d) and the induced DEP force (F_{DEP}) at different applied voltages (V_{pp}) for ITO glass and ITO flexible device. ($n=3$)

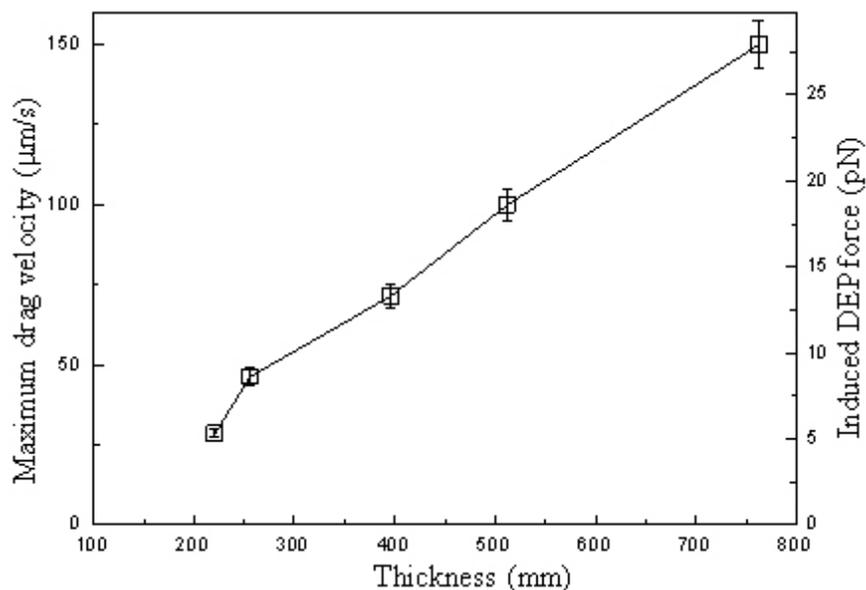


Figure 3: Tthe maximum v_d and F_{DEP} on the polystyrene bead ($\varnothing=20 \mu\text{m}$) for BHJ active layers with different thickness.($n=3$)

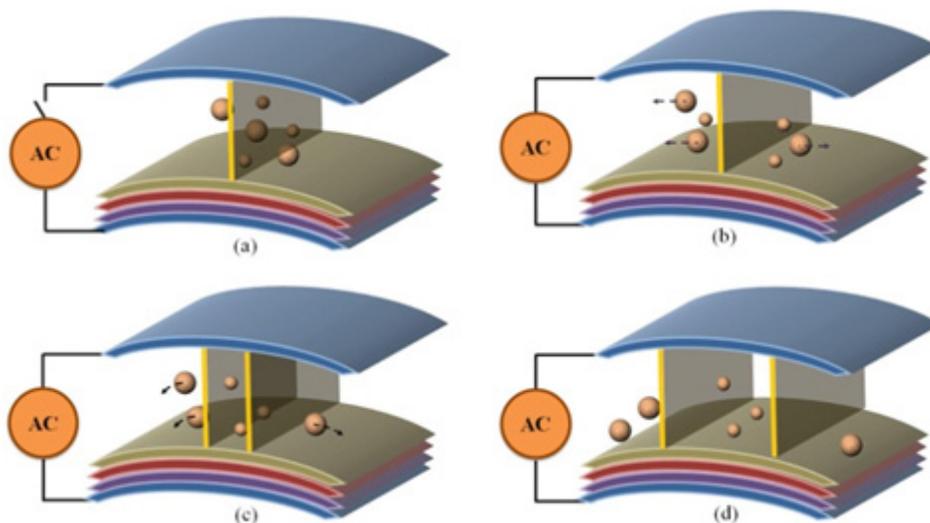


Figure 4: Schematic illustration of the working principle for the separation of micro-beads.

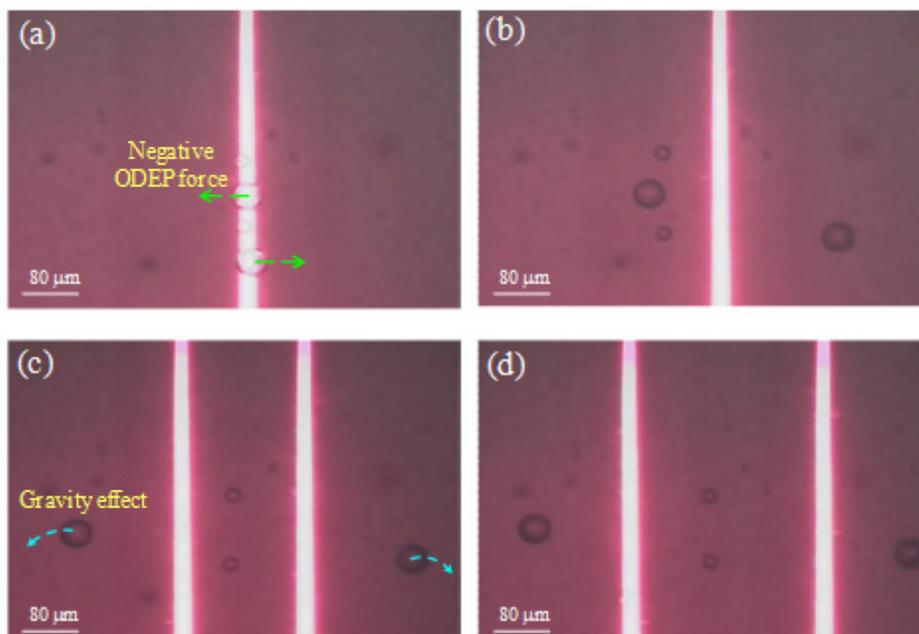


Figure 5: Images showing that the separation of micro-beads can be successfully achieved.

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